

SAFETY DATA SHEET

1. Identification

Product identifier	Metal Casting Plasters 280, 475
Product list	Metal Casting Plaster 475 BR-475 Metal Casting Plaster 280 BR-280
Other means of identification	
SDS number	GP-41E
Recommended use	Industrial plasters.
Recommended restrictions	Workers (and your customers or users in the case of resale) should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

Manufacturer/Importer/Supplier/Distributor information

Company name	GP Industrial Plasters LLC	
Address	100 Peachtree Street, NW Atlanta, GA 30303	
Telephone	Technical Information	800.225.6119
	(M)SDS Request	404.652.5119
E-mail	MSDSREQ@GAPAC.COM	
Emergency phone number	Chemtrec - Emergency	800.424.9300

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Acute toxicity, oral	Category 4
	Eye irritation	Category 2B
	Sensitization, skin	Category 1
	Carcinogenicity	Category 1A
	Specific target organ toxicity, repeated exposure	Category 1 (lung)
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 3
OSHA defined hazards	Not classified.	
Label elements		



Signal word	Danger
Hazard statement	Harmful if swallowed. May cause an allergic skin reaction. Causes eye irritation. May cause cancer. Causes damage to organs (lung) through prolonged or repeated exposure. Harmful to aquatic life.

Precautionary statement

Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection. Avoid release to the environment. After mixing with water, do not allow prolonged contact with skin until the product has completely hardened and cooled.

Response	If swallowed: Rinse mouth. Call a poison center/doctor if you feel unwell. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. If on skin: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse. If exposed or concerned: Get medical advice/attention. Specific treatment (see section 4 on the SDS).
Storage	Keep container tightly closed. Store away from incompatible materials (see Section 10 of the SDS). Protect from moisture.
Disposal	Dispose of contents/container in accordance with applicable regulations.
Hazard(s) not otherwise classified (HNOC)	Heat develops as product hardens. May cause serious burns during hardening (rehydration) resulting in possible permanent injury.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
CALCIUM SULFATE HEMIHYDRATE		10034-76-1	60 - 80
DIATOMACEOUS EARTH		68855-54-9	10 - 30
WOLLASTONITE		13983-17-0	1 - 5
PORTLAND CEMENT		65997-15-1	0.5 - 1.5
CRYSTALLINE SILICA (QUARTZ)		14808-60-7	0.1 - 1
ZIRAM		137-30-4	0 - 0.1

The specific chemical identity and/or percentage of composition has been withheld as a trade secret.

Composition comments Gypsum (calcium sulfate), diatomaceous earth and Portland Cement contain naturally occurring crystalline silica (quartz) which is listed as a lung carcinogen. See Section 8 for exposure information.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions.
Eye contact	Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Do not induce vomiting without advice from poison control center. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
Most important symptoms/effects, acute and delayed	Causes eye irritation. Exposed individuals may experience eye tearing, redness, and discomfort. Dusts may irritate the respiratory tract, skin and eyes. Coughing. Discomfort in the chest. Shortness of breath. May cause an allergic skin reaction. Dermatitis. Rash. Skin contact during hardening (rehydration) may slowly develop sufficient heat that may cause severe burns possibly resulting in permanent injury. Do not allow product to harden around any body part or allow continuous, prolonged contact with skin. Handling can cause dry skin. Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	None known.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Firefighters should wear full protective clothing including self contained breathing apparatus. Use water spray to cool unopened containers.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe dust. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	Sweep up or gather material and place in appropriate container for disposal. Minimize dust generation and accumulation. If sweeping of a contaminated area is necessary use a dust suppressant agent which does not react with the product. Contain the spill, then place in a suitable container. For waste disposal, see section 13 of the SDS. Prevent entry into waterways, sewer, basements or confined areas.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground. If large quantities enter a waterway, advise local authorities.

7. Handling and storage

Precautions for safe handling	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Do not taste or swallow. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Store in a dry place. Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS). Keep away from food, drink and animal feedingstuffs.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
CALCIUM SULFATE HEMIHYDRATE (CAS 10034-76-1)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
CRYSTALLINE SILICA (QUARTZ) (CAS 14808-60-7)	PEL	0.05 mg/m3	Respirable dust.
PORTLAND CEMENT (CAS 65997-15-1)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value
DIATOMACEOUS EARTH (CAS 68855-54-9)	TWA	0.86 mg/m3

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
CALCIUM SULFATE HEMIHYDRATE (CAS 10034-76-1)	TWA	10 mg/m3	Inhalable fraction.
CRYSTALLINE SILICA (QUARTZ) (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.
PORTLAND CEMENT (CAS 65997-15-1)	TWA	1 mg/m3	Respirable fraction.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
CRYSTALLINE SILICA (QUARTZ) (CAS 14808-60-7)	TWA	0.05 mg/m ³	Respirable dust.
DIATOMACEOUS EARTH (CAS 68855-54-9)	TWA	6 mg/m ³	
PORTLAND CEMENT (CAS 65997-15-1)	TWA	5 mg/m ³	Respirable.
		10 mg/m ³	Total

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

Exposure limits for Amorphous, including natural diatomaceous earth - The US OSHA exposure limits 8 hour TWA for Amorphous, including natural diatomaceous earth is calculated from the following equations: $80/(\%SiO_2)$ mg/m³.

Appropriate engineering controls

When using product, provide local and general exhaust ventilation to keep airborne dust concentrations below exposure limits. Use wet methods, if appropriate, to reduce the generation of dust.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Wear safety glasses with side shields (or goggles). Ensure compliance with OSHA's PPE standard (29 CFR 1910.132 and .133) for eye and face protection. Safety shower/eye wash fountain must be readily available in the workplace area (29 CFR 1910.151(c)).

Skin protection**Hand protection**

Wear appropriate chemical resistant gloves.

Other

Impervious protective clothing and gloves recommended to prevent drying or irritation of skin. Ensure compliance with OSHA's PPE standards (29 CFR 1910.132 (general) and 138 (hand protection)). Safety shower/eye wash fountain is recommended in the workplace area (29 CFR 1910.151 (c)).

Respiratory protection

A NIOSH approved dust mask or filtering facepiece is recommended in poorly ventilated areas or when permissible exposure limits may be exceeded. Respirators should be selected by and used under the direction of a trained health and safety professional following requirements found in OSHA's respirator standard (29 CFR 1910.134) and ANSI's standard for respiratory protection (Z88.2).

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Observe any medical surveillance requirements. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	Powder
Physical state	Solid.
Form	Powder.
Color	Light grey to white
Odor	Low odor
Odor threshold	Not available.
pH	8 - 11
Melting point/freezing point	2716.25 °F (1491.25 °C) estimated
Initial boiling point and boiling range	Not applicable
Flash point	Not applicable
Evaporation rate	Not available
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not applicable

Flammability limit - upper (%)	Not applicable
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not applicable
Vapor density	Not applicable
Relative density	2 - 2.5 g/cm ³
Solubility(ies)	
Solubility (water)	0.2 % @ 22°C
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not applicable
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Explosive properties	Not explosive.
Flash point class	Not flammable
Oxidizing properties	Not oxidizing.
Specific gravity	2 - 2.5

10. Stability and reactivity

Reactivity	Reacts with water (normal condition of use).
Chemical stability	Stable at normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Contact with incompatible materials. Exposure to moisture.
Incompatible materials	Acids.
Hazardous decomposition products	May include and are not limited to: calcium oxide and sulfur dioxide.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause damage to organs through prolonged or repeated exposure by inhalation. Dust may irritate respiratory system.
Skin contact	Dust or powder may irritate the skin. May cause an allergic skin reaction. Skin contact during hardening (rehydration) may slowly develop sufficient heat that may cause severe burns possibly resulting in permanent injury. Do not allow product to harden around any body part or allow continuous, prolonged contact with skin. Handling can cause dry skin.
Eye contact	Causes eye irritation.
Ingestion	Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics
 Causes eye irritation. Exposed individuals may experience eye tearing, redness, and discomfort. Dusts may irritate the respiratory tract, skin and eyes. Coughing. Discomfort in the chest. Shortness of breath. May cause an allergic skin reaction. Dermatitis. Rash. Skin contact during hardening (rehydration) may slowly develop sufficient heat that may cause severe burns possibly resulting in permanent injury. Do not allow product to harden around any body part or allow continuous, prolonged contact with skin. Handling can cause dry skin.

Information on toxicological effects

Acute toxicity Harmful if swallowed.

Product	Species	Test Results
Metal Casting Plasters 280, 475		
<u>Acute</u>		
<u>Oral</u>		
ATEmix		1973.3986 mg/kg

Components	Species	Test Results
CALCIUM SULFATE HEMIHYDRATE (CAS 10034-76-1)		
Acute		
Oral		
LD50	Rat	> 1581 mg/kg
ZIRAM (CAS 137-30-4)		
Acute		
Dermal		
LD50	Rabbit	2000.1 mg/kg
Inhalation		
LC50	Rat	81 mg/l/4h
Oral		
LD50	Rat	320 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation	Skin contact during hardening (rehydration) may slowly develop sufficient heat that may cause severe burns possibly resulting in permanent injury. Do not allow product to harden around any body part or allow continuous, prolonged contact with skin. Handling can cause dry skin.
Serious eye damage/eye irritation	Causes eye irritation.
Respiratory or skin sensitization	
Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	May cause an allergic skin reaction.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	Exposure to respirable crystalline silica in the form of quartz or cristobalite from occupational sources is listed by IARC and NTP as a lung carcinogen. Prolonged exposure to respirable crystalline silica has been known to cause silicosis, a lung disease, which may be disabling. While there may be a factor of individual susceptibility to a given exposure to a respirable silica dust, the risk of contracting silicosis and the severity of the disease is clearly related to the amount of respirable crystalline silica exposure and the length of time (usually years) of exposure.
IARC Monographs. Overall Evaluation of Carcinogenicity	
CRYSTALLINE SILICA (QUARTZ) (CAS 14808-60-7)	1 Carcinogenic to humans.
DIATOMACEOUS EARTH (CAS 68855-54-9)	3 Not classifiable as to carcinogenicity to humans.
WOLLASTONITE (CAS 13983-17-0)	3 Not classifiable as to carcinogenicity to humans.
ZIRAM (CAS 137-30-4)	3 Not classifiable as to carcinogenicity to humans.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)	
CRYSTALLINE SILICA (QUARTZ) (CAS 14808-60-7)	Cancer
US. National Toxicology Program (NTP) Report on Carcinogens	
CRYSTALLINE SILICA (QUARTZ) (CAS 14808-60-7)	Known To Be Human Carcinogen.
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Causes damage to organs (lung) through prolonged or repeated exposure.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Causes damage to organs through prolonged or repeated exposure. Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity Harmful to aquatic life.

Components	Species	Test Results
CALCIUM SULFATE HEMIHYDRATE (CAS 10034-76-1)		
Aquatic		
Fish	LC50	Fathead minnow (Pimephales promelas) > 1970 mg/l, 96 hours

Components	Species	Test Results
CRYSTALLINE SILICA (QUARTZ) (CAS 14808-60-7)		
Aquatic		
<i>Acute</i>		
Fish	LC50	Zebra danio (Danio rerio) > 10000 mg/l, 96 Hours OECD SIDS
ZIRAM (CAS 137-30-4)		
Aquatic		
<i>Acute</i>		
Fish	LC50	Fish 0.0097 - 1.7 mg/l, 96 hours
<i>Chronic</i>		
Fish	NOEC	Fish 0.101 - 0.222 mg/l, 33 days

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

ZIRAM 1.23

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

US RCRA Hazardous Waste P List: Reference

ZIRAM (CAS 137-30-4) P205

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

ZIRAM (CAS 137-30-4) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

CRYSTALLINE SILICA (QUARTZ) (CAS 14808-60-7) Cancer
lung effects
immune system effects
kidney effects

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

Classified hazard categories Acute toxicity (any route of exposure)
Serious eye damage or eye irritation
Respiratory or skin sensitization
Carcinogenicity
Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

US state regulations

California Proposition 65



WARNING: This product can expose you to chemicals including CRYSTALLINE SILICA (QUARTZ), which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

CRYSTALLINE SILICA (QUARTZ) (CAS 14808-60-7) Listed: October 1, 1988

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

CRYSTALLINE SILICA (QUARTZ) (CAS 14808-60-7)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	March-04-2015
Revision date	August-22-2018
Version #	05
HMIS® ratings	Health: 2* Flammability: 0 Physical hazard: 1
NFPA ratings	Health: 2 Flammability: 0 Instability: 0

Disclaimer

This SDS is intended to quickly provide useful information to the user(s) of this material or product. It is not intended to serve as a comprehensive discussion of all possible risks or hazards, and it assumes a reasonable use of the product. The information contained in this SDS is believed to be accurate as of the date of preparation of this SDS and has been compiled from sources believed to be reliable. It is offered for your consideration, investigation and verification. The user or handler (or their employer) should consider the specific conditions in which this material will be used, handled, or stored and determine what specific safety or other precautions are required. Employers should ensure that their employees, agents, contractors, and customers who will use the product receive adequate warnings and safe handling procedures, including a current SDS. Product users or handlers (or their employer) who are unsure of what specific precautions are required should consult their employer, product supplier, or safety or health professionals before handling or working with this product. Please notify us immediately if you believe this SDS or other safety and health information about this product is inaccurate or incomplete.

Revision information

Identification: Recommended restrictions
Hazard(s) identification: Hazard statement
Toxicological Information: Toxicological Data
Ecological information: Ecotoxicity
Transport information: General information
Regulatory information: California Proposition 65
Regulatory information: US federal regulations
GHS: Classification